

# Ratner Steel

## Cut to Length Operator Job Description

- Job requirements
  - Must be able to lift 50lbs
  - Must be able to read work orders and follow order requirements.
  - Proficient with, tape measure, micrometer, and handheld Rockwell.
  - Attendance and on time is critical to the position
- Operator/Assistant positions
  - Assistant- entry level into the leveling program, assisting the operator.
  - Operator level I- Able to feed up and run a coil.
  - Operator level II- Able to assist on any line and able to operate at least one line.
  - Operator level III - Able to perform any task including operating any of the cut to length lines.
- Job responsibilities
  - Assistant level- Assist the operator in
    - Feeding up the coil
    - Micing the coil
    - Rockwelling the coil
    - Measuring the length and width of the coil and cut sheets
    - Putting wood in the stacker between lifts as needed

- Assisting with paperwork as needed
- Operator level I
  - Able to perform assistant position as needed
  - Corrective level material
  - Set up stretcher and operate
  - Responsible for material width, length, mic, surface (both sides), and flatness.
  - Create tags for finished product
  - Complete all paperwork
  - Perform daily preventative maintenance requirements
  - Perform blade flips
  - Assist in maintenance of the line
- Operator level II
  - Proficient at Operator level 1 job responsibilities
  - Also able to assist on other cut to length lines proficiently
- Operator Level III
  - Able to operate any of the cut to length lines
  - Able to master corrective leveling
  - Proficient at stretching the material past its yield point while maintaining flatness
  - A person others look to for questions that arise

## **APPLY**

If interested, please apply by going onsite at Ratner Steel. This is located at 1885 US Highway 61 South in Osceola, AR 72370.

You can learn more about Ratner Steel by visiting: <https://www.ratnersteel.com/>